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: Shenzhen Honcell Energy Co., Ltd **Applicant** 

Address 612B, Bldg. A, Weidonglong Industrial Zone, Meilong Ave. 194#,

Longhua New District, Shenzhen, 518109, China.

Manufacturer : Shenzhen Honcell Energy Co., Ltd

Address : 612B, Bldg. A, Weidonglong Industrial Zone, Meilong Ave. 194#,

Longhua New District, Shenzhen, 518109, China.

Sample Name : Li-ion Polymer Rechargeable Cell

: HCP623664 Sample Model : Oct 27, 2023 Receiving Date

**Testing Period** : Oct 27, 2023 to Nov 01, 2023

Test Requested : 1. According to the requirement of the applicant, Lead (Pb), Cadmium (Cd), Mercury (Hg), Chromium (Cr) and Bromine (Br) in submitted sample were screened by XRF.

2. According to the requirement of the applicant, when the screening results exceed the XRF screening limit of IEC 62321-3-1:2013, Lead (Pb), Cadmium (Cd), Mercury (Hg), Hexavalent chromium [Cr(VI)], Polybrominated biphenyls (PBBs) and Polybrominated diphenyl ethers (PBDEs) in the submitted sample are further tested by chemical methods according to IEC 62321-4:2013/AMD 1:2017, IEC 62321-5:2013, IEC 62321-6:2015, IEC 62321-7-1:2015, IEC 62321-7-2:2017.

3. According to the requirement of the applicant, Diisobutyl phthalate (DIBP), Dibutyl Phthalate (DBP), Benzyl butyl phthalate (BBP) and Bis(2-ethylhexyl) phthalate (DEHP) in the submitted sample are tested by chemical method according to

IEC 62321-8:2017.

4. The test points selected in this report are designated by the applicant.

Test Methods : Please refer to next page(s) Test Results Please refer to next page(s)

Conclusion The limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

**PASS** 



Edited by: Lython Zerg

Reviewed by: Comile Li

Approved by: lery Can

Dongguan ZRLK Testing Technology Co., Ltd.

Address: Building 2, No. 1, Technology 10th Road, Songshan Lake Park, Dongguan City, Guangdong Province.

Telephone: +86-0769-26621775-8002 Email: terry@zrlklab.com Website: www.zrlklab.com





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#### **Test Methods**

a) XRF scanning testing

Test method: IEC 62321-3-1:2013.

Element	Screening limits in mg/kg for regulated elements in various matrices			MDL (mg/kg)	
	Polymers	Metals	Composite material	Polymers	Other materials
Pb	BL $\leq$ (700-3 $\sigma$ ) $<$ X $<$ (1300+3 $\sigma$ ) $\leq$ OL	BL $\leq$ (700-3 $\sigma$ ) $<$ X $<$ (1300+3 $\sigma$ ) $\leq$ OL	BL $\leq$ (500-3 $\sigma$ ) $<$ X $<$ (1500+3 $\sigma$ ) $\leq$ OL	10	50
Cd	$BL \le (70-3\sigma) < X$ < $(130+3\sigma) \le OL$	$BL \le (70-3\sigma) < X$ $< (130+3\sigma) \le OL$	$BL \le LOD < X$ < $< (150+3\sigma) \le OL$	10	50
Нд	BL $\leq$ (700-3 $\sigma$ ) $<$ X $<$ (1300+3 $\sigma$ ) $\leq$ OL	BL $\leq$ (700-3 $\sigma$ ) $<$ X $<$ (1300+3 $\sigma$ ) $\leq$ OL	BL $\leq$ (500-3 $\sigma$ ) $<$ X $<$ (1500+3 $\sigma$ ) $\leq$ OL	10	50
Cr	$BL \le (700-3\sigma) < X$	$BL \le (700-3\sigma) < X$	$BL \le (500-3\sigma) < X$	10	50
Br	$BL \le (300-3\sigma) < X$		$BL \le (250-3\sigma) < X$	10	50

Remark: 1. BL — Below limit,

2. OL — Over limit, need to chemical test,

3. X — Inconclusive, need to chemical test,

4.  $3\sigma$  — The repeatability of the XRF,

5. MDL — Method detection limit,

6. LOD = MDL.

### b) Chemical testing

Test items	Test methods	Instruments	MDL	Limit
Pb	IEC 62321-5:2013	ICP-OES	2 mg/kg	1000 mg/kg
Cd	IEC 62321-5:2013	ICP-OES	2 mg/kg	100 mg/kg
Hg	IEC 62321-4:2013/AMD 1:2017	ICP-OES	2 mg/kg	1000 mg/kg
C <sub>r</sub> (VI)	IEC 62321-7-1:2015	UV-Vis	0.10μg/cm <sup>2</sup>	1000 mg/kg
Cr(VI)	IEC 62321-7-2:2017	UV-Vis	8 mg/kg	1000 mg/kg
PBBs	IEC 62321-6:2015	GC-MS	30 mg/kg	1000 mg/kg
PBDEs	IEC 62321-6:2015	GC-MS	30 mg/kg	1000 mg/kg
DIBP	IEC 62321-8:2017	GC-MS	30 mg/kg	1000 mg/kg
DBP	IEC 62321-8:2017	GC-MS	30 mg/kg	1000 mg/kg
BBP	IEC 62321-8:2017	GC-MS	30 mg/kg	1000 mg/kg
DEHP	IEC 62321-8:2017	GC-MS	30 mg/kg	1000 mg/kg

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#### **Test Results**

Part No.	Part description	Restricted substances	Results of XRF (mg/kg)	Results of chemical testing (mg/kg)	Conclusion
1	Al-plastic film	Pb	BL		
		Cd	BL		
		Hg	BL		
		Cr [Cr(VI)]	BL		Pass
		Br (PBBs&PBDEs)	BL		
		DIBP		ND	
		DBP		ND	
		BBP		ND	
		DEHP		ND	
		Pb	BL		
		Cd	BL		
		Hg	BL		
		Cr [Cr(VI)]	BL		Pass
2	Negative electrode	Br (PBBs&PBDEs)	BL		
	material	DIBP		ND	
		DBP		ND	
		BBP		ND	
		DEHP		ND	
		Pb	BL		Pass
		Cd	BL		
		Hg	BL		
		Cr [Cr(VI)]	BL		
3	Copper foil	Br (PBBs&PBDEs)			
		DIBP			
		DBP			
		BBP			
		DEHP			
4	Positive electrode material	Pb	BL		
		Cd	BL		
		Hg	BL		
		Cr [Cr(VI)]	BL		Pass
		Br (PBBs&PBDEs)	BL		
		DIBP		ND	
		DBP		ND	
		BBP		ND	
		DEHP		ND	

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Part No.	Part description	Restricted substances	Results of XRF (mg/kg)	Results of chemical testing (mg/kg)	Conclusion
		Pb	BL		Pass
		Cd	BL		
		Hg	BL		
		Cr [Cr(VI)]	BL		
5	Aluminum foil	Br (PBBs&PBDEs)			Pass
		DIBP			
		DBP			
		BBP			
		DEHP			
		Pb	BL		
		Cd	BL		
		Hg	BL		
		Cr [Cr(VI)]	BL		
6	White plastic film	Br (PBBs&PBDEs)	BL		Pass
		DIBP		ND	
		DBP		ND	
		BBP		ND	
		DEHP		ND	
		Pb	BL		
		Cd	BL		
		Hg	BL		
		Cr [Cr(VI)]	BL		
7	Silvery metal	Br (PBBs&PBDEs)			Pass
		DIBP			
		DBP			
		BBP			
		DEHP			
		Pb	BL		
		Cd	BL		
		Hg	BL		
	Green tape	Cr [Cr(VI)]	BL		
8		Br (PBBs&PBDEs)	BL		Pass
		DIBP		ND	
		DBP		ND	
		BBP		ND	
		DEHP		ND	

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Part No.	Part description	Restricted substances	Results of XRF (mg/kg)	Results of chemical testing (mg/kg)	Conclusion
		Pb	BL		
		Cd	BL		
		Hg	BL		
		Cr [Cr(VI)]	BL		
9	Yellow tape	Br (PBBs&PBDEs)	BL		Pass
		DIBP		ND	
		DBP		ND	
		BBP		ND	
		DEHP		ND	

#### Remark:

- 1. There are the results on total Br while test items on restricted substances are PBBs and PBDEs. There is the result on total Cr while test item on restricted substances is Cr(VI).
- 2. Results are obtained by XRF for primary screening, and chemical testing by ICP-OES (for Pb, Cd, Hg), UV-VIS (for Cr(VI)) and GC-MS (for PBBs, PBDEs) is recommended to be performed, if the concentration Exceeds the below warning value according to IEC 62321-3-1:2013.
- 3. ND = Not detected (<MDL), mg/kg = ppm = 0.0001%.
- 4. "---" = Not conducted.
- 5. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 μg/cm², the sample coating is considered to contain Cr(VI). The sample is negative for Cr(VI) if the Cr(VI) concentration is less than 0.10 μg/cm², the sample is considered a non-Cr(VI) based coating. The result between 0.10μg/cm² and 0.13μg/cm² is considered to be inconclusive, unavoidable coating variations may influence the determination.



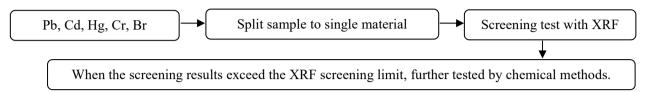




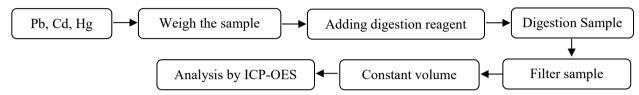
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#### **Test Flow Chart**

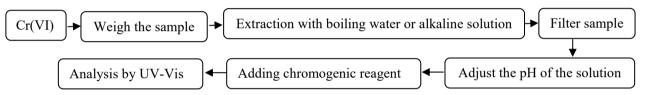
1. Pb, Cd, Hg, Cr, Br (XRF test method)



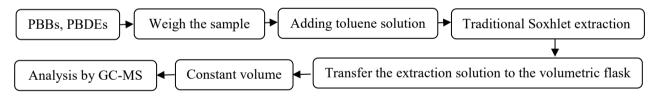
2. Pb, Cd, Hg (ICP-OES test method)



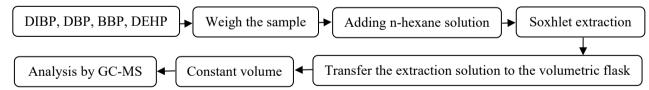
3. Cr(VI) (UV-Vis test method)



4. PBBs, PBDEs (GC-MS test method)



5. DIBP, DBP, BBP, DEHP (GC-MS test method)



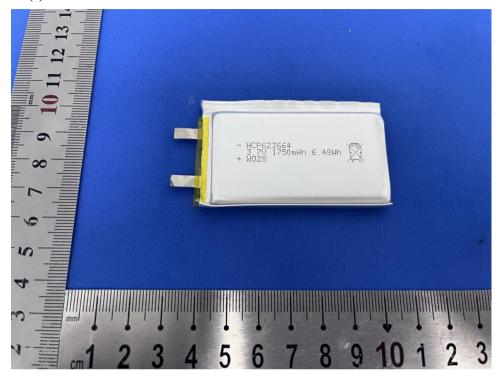
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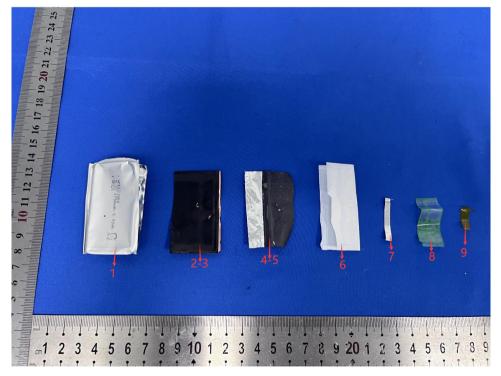




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## Sample Photo(s)





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#### **Statement**

- 1. Report is invalid without the editor, the reviewer or the approver signature, or altered, or additions and deletions, or not stamped with a special seal.
- 2. This test report is only responsible for the sample of this acceptance.
- 3. If the applicant does not raise any objection within 15 working days after receiving the report, it shall deemed to approve the report result.

\* \* \* End of report \* \* \*

